

Panhard Bar Instructions

P/N S1180

1. Raise car.
 2. Remove the rear springs from the shocks.
 3. Center the rear housing equally between both quarter panels.
 4. Set the rear at ride height.
 5. Tack weld on of the tall brackets on the axle tube as far off to one side as possible but just inside the frame rail.
 6. Riase the housing up until the shocks bottom out to be sure the bracket will not hit anything.
 7. Lower the housing back to ride height.
 8. Tack weld the smaller tab to the opposite frame rail as level to the hole on the housing bracket as possible.
 9. Bolt the rod end in one of the mounts and hold the bar in line with the opposite hole. Travel the housing up and down to be sure the bar does not come in contact with anything.
 10. If all is clear you can weld around both tabs.
 11. After it cools off, bolt the rod end in with the other tab capturing the rod end and heavily tack weld those brackets.
 12. Remove the rod ends and weld the second brackets.
 13. After it cools, bolt the rod end back in the tall bracket and tack weld on the back brace. Use the left over strap to brace the front side as well. Be sure to leave room for bar travel.
 14. Remove the rod end and weld the back brace. Note: Rod end should not be subject to heat and weld splatter as it will greatly reduce the life of the rod end.
 15. Be sure the housing is at ride height and cut the bar to length and weld in the tubing adapter.
- Note: Rod end should be about 2/3" into the tubing adapter.

